

BASKET TRAY CATALOGUE •

رؤية
2030
المملكة العربية السعودية
KINGDOM OF SAUDI ARABIA



DISCLAIMER



NIPRAS Best Practice Guide to cable ladder and Cable Tray Systems including channel support systems and other associated supports.

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In case of any questions or remarks, feel free to contact the R&D Department via www.nipras.sa

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ABOUT US

Nipras Metal Group is a diversified private enterprise and a Saudi organization established in 2010 with a vision to be a preferred partner for our valuable clients in supplying quality and cost effective building construction and Architectural engineering solutions. Since the establishment of Nipras, we have been partnered with major organizations in the kingdom to consistently serve their projects and, we have engaged closely with many key contractors and consultants by meeting their expectations in providing high-quality and certified construction and Architectural products. **Nipras group** operates its business units from three divisions in manufacturing, supplying and sub-contracting of various Architectural products such as Roof Hatch Access, Gratings, Railings, Raised Floors, Garbage Chute System, Cable tray management solutions, and all types of stainless steel & metal fabrication and other building construction materials. The company has two production lines of Architectural products and cable management systems.

At **Nipras** we always strive hard to supply and meet our client's requirements with high-quality products quickly and efficiently. The company adopts modern management concept, adheres to survival by quality and development by integrity, and gradually boarded the local competition platform. We rely on service to enhance the client relationship, sincerely create value for customers, and provide customers with high-quality and reliable products and wholehearted service. Our company has advanced production equipment which guarantees the most advantageous product quality and efficiency.

Nipras is accredited through various quality certifications and standards meeting all project's technical criteria and consultant approvals. We are an ISO-1519 certified company to ensure the quality, safety, and efficiency of our products. We gain trust of our existing clients and new customers with the best products, the best quality, competitive price and the most perfect service.



Vision

Nipras strives to strengthen its manufacturing base in the steel industry to serve the kingdom and contribute to its vision through effective utilization of staff and materials with cutting-edge technology and high productivity, consistent with modern management practices.



Mission

To be a preferred partner for our valuable customers and consistently exceeds our customer's needs and expectations in quality, delivery, and cost through continuous improvement and enhancing **customer satisfaction**. We go all out to manufacture, deliver and supply superior steel and metal products to our clients utilizing sustainable procedures that meet the international standards.

The aim of **NIPRAS** is to fabricate steel and metal work in the construction sector by the development of standards to turn raw metal into Architectural engineering solutions that can be used in construction.



To seek a competitive advantage by developing partnerships with clients, suppliers and subcontractors.

OBJECTIVES



Riyadh Gate Industrial City
Al-Musafa district
6353

https://www.google.com/maps?q=24.4828100,46.8915030&hl=en-SA&gl=sa&entry=gps&g_ep=CAISBjYuMzQuMxgAINECAw%3D%3D&g_st=iw

||| Nipras Metal Group.

✉ Email: info@nipras.sa

☎ Sales: 056 880 5050



Research & Development

R & D refers to two intertwined processes of research (to identify new knowledge and ideas) and development (turning the ideas into tangible products or processes)



Our **Research and development (R&D)** department includes activities that we undertake to innovate and introduce new products and services.



Nipras R&D's mission is to:

Develop products that create value for customers and expand the use of NIPRAS products worldwide..

Improve NIPRAS competitiveness by developing new industrial processes – and optimising existing ones – to reduce cost and improve quality..

Contribute to sustainable development by reducing the environmental impact of products and processes.

Continuously upgrade NIPRAS scientific knowledge and attract technical talent.



Technical Division is entrusted with the work in respect of various subjects of technical nature via Research & Development, Energy & Environment Management, Standardization & Quality Control of products, etc. The work being dealt with by this division may be grouped under few categories namely:

- ✓ Research & Development in Metal & Steel Fabrication.
- ✓ Technical Regulations on the Products to promote quality.
- ✓ Technical Inputs on the ongoing / future products etc.



TECHNICAL TEAM

Lead with Engineers and other professionals at **NIPRAS TECHNICAL DEPARTMENT**, we access a vast array of advanced, highly sophisticated testing, modelling, failure analysis and other resources to develop the next generation of products, where the future is born.

SOCIAL RESPONSIBILITY



We "NIPRAS" ability to sense, understand and react to others emotions while comprehending on social networks. (Social awareness which encompasses the competency of empathy is the ability to read nonverbal cues for negative emotions, particularly anger and fear and to judge the trustworthiness of others.



It is about understanding others feelings, not experiencing them (Garner, 2009). NIPRAS accentuates on an individual's ability to identify, perceive and react to other's emotions while being a part of the social network circuitry. NIPRAS understand the ability to and be compassionate to the feelings, views, opinions and challenges of other people. Social-awareness cannot only be equated with understanding people's need but as well as caring for them (Goleman, 2006).



EMPLOYEES

At **NIPRAS** we empower our employees to leverage the corporate resources at their disposal to do well. Being a socially responsible company can bolster a company's image and build its brand.



CIVIL SOCIETY

According to the Saudi Youth in Numbers report, **37%** of the Saudi population is under 25. This entails that the youth will play a more significant role in undertaking the paths set by Vision 2030 and inheriting the future it's attempting to build.

NIPRAS gives our platform to the young for developing their sense of civic responsibility, involvement, and interconnectedness. Opportunities to equip the upcoming generation with the necessary skills and motivation to become active participants in their communities.

CUSTOMERS

A business cannot work without consumer. The survival and growth of business depends on consumer satisfaction, service and support.

"NIPRAS" winning the confidence of our customers made it possible by following a positive attitude towards customers and fulfilling our social responsibilities by providing them:

- ✓ Quality
- ✓ Fair Prices
- ✓ Honest advertising
- ✓ After sales service
- ✓ Research & Development for their requirements
- ✓ Safety
- ✓ Regular supply

ENVIRONMENT

NIPRAS understands the nature of the relationship between corporate adoption of the concept of societal responsibility [availability of environmental awareness, clear vision of the impact of societal responsibility on financial performance, managers informing employees of the latest developments in societal responsibility programs, managers' response to their corporate social responsibility (CSR) proposals] in the form of an annual report that supports the success of the company's objectives, the company's management encourages employees to participate collectively in societal responsibility programs and to protect the environment from pollution in the industry.

HEALTH & SAFETY

"NIPRAS" as a manufacturing Company for Metal & Steel Products has a large number of hazards because of the strong internal as well as external forward and backward linkages in terms of material flows. Employees are to work in hazardous environment because of complicated equipment layouts, high temperatures, heavy equipment's, moving machinery, hazardous processes, heavy lifting and movements of materials in the work environment etc. Further, several operations involve working at heights or in confined spaces. In short, working involves both very high volume as well as the complexity of operations which results into employees getting exposed to a high level of health and safety risks.



*The health, safety, and protection of our **employees**, equipment, and the environment are perfectly calculated and implied as a crucial since it affects both economic and social factors.. On the other hand, a healthy and safe workplace contributes towards plants competitiveness as well as in profit growth.*

ADVANCED MACHINERY



Standardized production lines meeting the complete requirements for the industry. Facility equipped with high end and advanced machinery “NIPRAS” serve our customers with topmost perfection. Our facility comprises with most high end technology where mentioned few are our key role players as - **Laser Cutting / Shearing Machines, CNC Bending Machines, CNC Punching Machines, Auto Welding Sets** and more.

MATERIALS Mild Steel - Plain

A. Hot rolled steel plates, sheets and coils s235 jr, As per :EN 10025-2 / DIN 17100 / BS 4360 / ASTM A653 | ASTM A 1011 ASTM A 1011-011-01 a/ JIS 3101 / JIS 3106 / GB 700 / T1 591ASTM A 907 / ASTM A 572 **M.B.** Cold Rolled Steel DC 01 , As per : EN 10130 / DIN 1623, Part 2 / BS 1449 :1 / ASTM A 1008 JIS G3141 / GB 699, EN 10131 / ASTM A 568M.



NOTE

**Note: All outdated standards / codes are replaced with new/ latest versions and the final product shall comply with the latest version*



MILD STEEL - Galvanized

C. Continuously Pre-Galvanized Hot-Dip Zinc Coated Steel DX 51 D +Z, As per :EN 10327 / DIN 17162 / BS 2989 / ASTM /A527M / ASTM A653 M JIS G 3302.EN 10326 / EN 10142 / ASTM A 526, 527, 528 /ASTM A 146

D. Electro Galvanized Steel (Electrolytic Coating) DC01 + ZE As per :EN 10152 / DIN 17163 / ASTM A591 / JIS G3313 JIS G3141 / BS 1449:1 / EN 10131.



NOTE

All outdated standards / codes are replaced with new/ latest versions and the final product shall comply with the latest version

STAINLESS STEEL

F. Austenitic Stainless Steels AISI 304 & 316 As per: ASTM A240 / EN 10088 - 2 / DIN 17400 / BS 1449-2 ASTM A480 / ASTM A666 / ISO 3506 / EN 10028-7 JIS G4304
F.1 Stainless Steel Fasteners EN 3506 **F.2** Stainless Steel Wire BS 1554, ASTM A 27

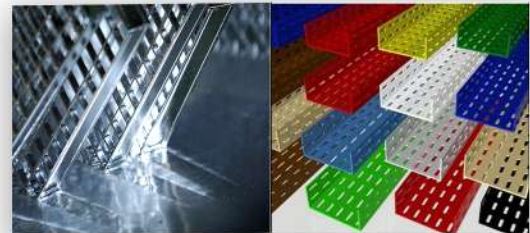


ALUMINIUM

G. Aluminium 5052 & 6063
**Note: All outdated standards / codes are replaced with new/ latest versions and the final product shall comply with the latest version.*

FINISHES

- 1. HOT - DIP Galvanization After Fabrication** As per :ASTM A 123 / ASTM A 153 / ISO 1461 BS 729 / DIN 50976 / BS EN 10143 / BS EN 10346
- 2. ZINC Electroplating After Fabrication** As per : ASTM B633 / EN 12329 / ISO 4042 / BS 1706 / BS 3382 DIN 50961
- 3. Powder Coating Epoxy / Polyester / Epoxy & Polyester** BS 3900 / 2409 / ISO 1519 / ISO 1520



All outdated standards / codes are replaced with new/ latest versions and the final product shall comply with the latest version



CABLE MANAGEMENT SYSTEM

Cable management is the organization of cables connected to electrical devices. This includes power cables, network cables, audio/video cables, and many others. Managing cables is a key aspect of a clean and safe home or work environment.

NIPRAS STEEL FACTORY – Provides many cable support systems with specially designed supports that are easy to install and can support heavy duty cables along with others. Our best selling products are...

CABLE TRAY | **CABLE LADDER** | **CABLE TRUNKS** | **CABLE BASKET (WIRE)**

1

Cable Trays provide the most ideal answer for concealing and protecting all types of cables that are available in various widths, heights and thickness. **NIPRAS CABLE TRAY (NCT)** fabricated by single sheet (slotted/plain) is without any welding, provides a continuous support for the standard/custom lengths.

2

Cable ladders are utilized where heavy weighted cables are to be supported over long runs and extended supported spans. **NIPRAS CABLE LADDER (NCL)** covers up these loads with our wide range from light to heavy duty.

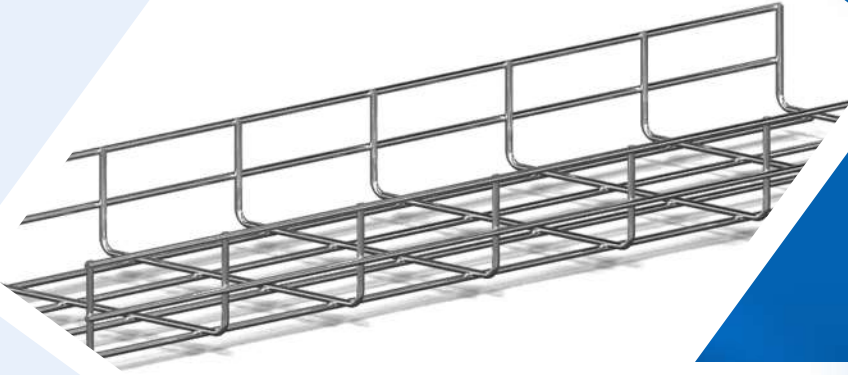


3

Cable Trunking with good aesthetically pleasing option is widely used to cover up the cables and have the freedom of movement throughout the installed area. **NIPRAS CABLE TRUNK (NCTR)** supplies the item with different standard/customised compartments within.

4

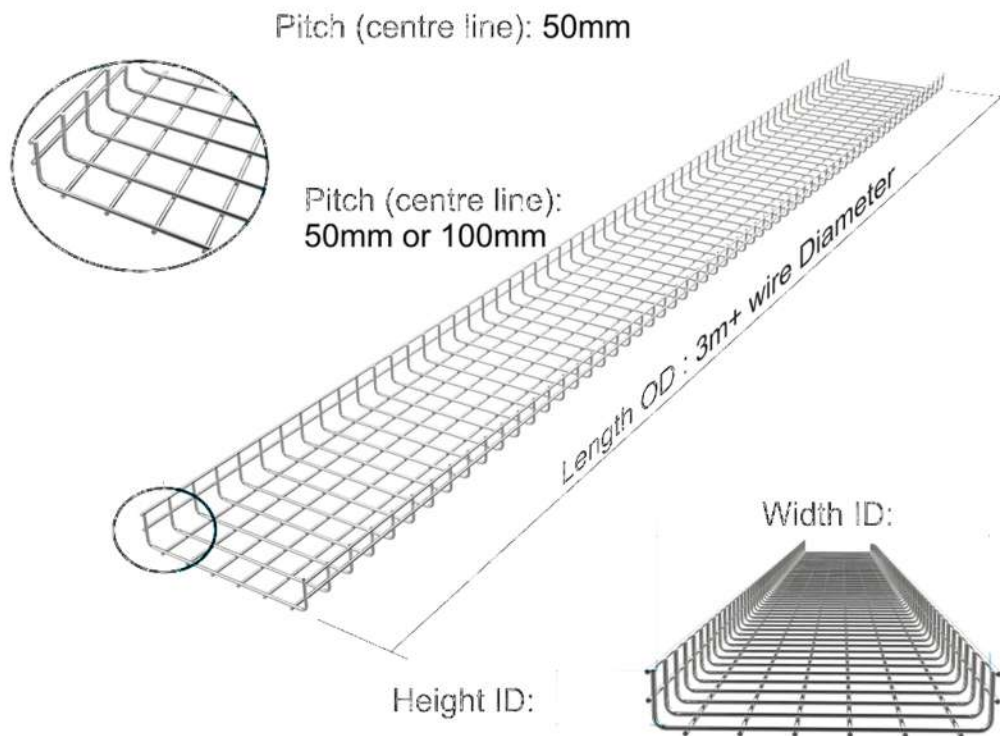
Wire Basket Tray System is an industry leading continuous cable basket and pathway support solution for today's high-performance cabling systems. Highly engineered features help ensure a secure installation that complies with industry codes and standards for high-performance cables. Clever design allows the installer to maximize field efficiency. **NIPRAS BASKET TRAY (NBT)** provides the perfect combination of performance, time savings and versatility required by today's DATACOM and electrical contractors.



WIRE BASKET

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WIRE BASKET TRAY

NIPRAS WIRE BASKET TRAY System was developed for use in commercial and industrial applications where the installer demands a cost efficient site adaptable cable management system that can offer enough strength and durability to carry cables whilst maintaining an economical support span.

The mechanical performance of cable tray products and accessories are tested against the demanding requirements imposed by the **NEMA VE-1** , Underwriters Laboratories (UL) and international standard **IEC 61537**. These standards help ensure cable tray systems safety support cabling in a wide variety of applications.

USAGE

BUILDING SERVICES



- ✓ Hospitals
 - ✓ Shopping centers
 - ✓ Offices / Hotels
- ✓ Data centers / Technology centers
 - ✓ Museums
 - ✓ Schools / Universities

- ✓ Airports
 - ✓ Stations
 - ✓ Tunnels
- ✓ Bridges
 - ✓ Stadia
 - ✓ Telecommunications

INFRASTRUCTURE



HEAVY INDUSTRY



- ✓ Mines/Quarries
 - ✓ Steel
 - ✓ Cement
- ✓ Petrochemicals
 - ✓ Oil & gas
 - ✓ Energy production

- ✓ Chemicals/pharmaceuticals
 - ✓ Automotive/equipment
 - ✓ Glass/wood/textiles/paper
- ✓ Food industry
 - ✓ Water & waste treatment
 - ✓ Ships/platforms

PROCESSING INDUSTRIES



MATERIAL & FINISHES

Cable trays are mainly exposed to atmospheric corrosion. The environment in which the cable trays are installed is therefore the main criteria in the choice of surface treatment, or type of steel.

Atmospheric corrosion affecting metals involves a chemical reaction between the iron found in steel and dioxygen in air or water (condensed moisture, rain or spray). The reaction produces the chemical compound $Fe(OH)_3$, more commonly known as rust.

COATED STEELS

Galvanic protection of steel is a sacrificial process. Zinc, in contact with an oxidising agent, is converted into zinc hydrocarbonate (white) thus protecting the steel.

Steel Grade Quality

Our **tray** is constructed of precision engineered, high quality steel wire. ISO 9000 certified, Legrand/Cablofil wire cable trays subjected to rigorous quality control at every stage of the manufacturing processes.

| <ul style="list-style-type: none"> ○ Recommended ◆ Possible | PG | EZ | GC | DC | 30 4L | 31 6L |
|---|----|----|----|----|-------|-------|
| Indoor installation, controlled environment | ○ | ○ | | | | |
| Outdoor installation, urban environment | | | ○ | ○ | | |
| Chemical industries, nitrate explosives | | | ◆ | ◆ | | ○ |
| Marine, sulphurous environment | | | ◆ | ◆ | | ○ |
| Acid or alkaline environments | | | ◆ | ◆ | ◆ | ○ |
| Food production environment | | | | | ○ | ○ |
| Halogen environment | | | | | ◆ | ○ |



ELECTROGALVANISING AFTER MANUFACTURE ASTM A633 standard

The cable tray, manufactured using untreated steel wire, is pickled and then immersed in an electrolyte containing zinc. Zinc is then deposited on it by passing an electric current. A smooth blue-grey, fairly glossy appearance is obtained to a greater or lesser extent depending on the pH value of the electrolytic bath used. The color and level of gloss have no negative or positive effect on the corrosion resistance of the coating.



Ongoing protection

When a wire cable tray is cut, the fact that a wire has been cut does not affect the level of protection. The jaws of the bolt cutter drags a layer of zinc across the cut end and forms a protective layer.

GC

HOT DIPPED GALVANIZED AFTER MANUFACTURE ASTM A123 STANDARD

The cable trays or accessories, manufactured from untreated steel sheet or wire, are degreased and pickled before being immersed in a bath of molten zinc. The entire product is therefore covered with a thick layer of zinc.

A light grey, rough appearance is obtained.



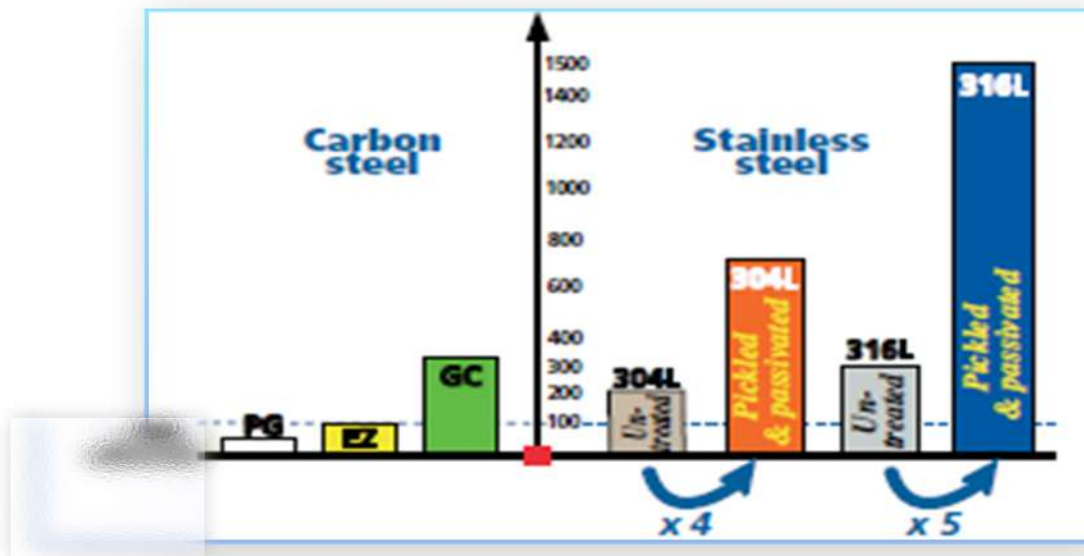
NOTE: *Any white marks due to the formation of zinc hydroxycarbonate which might appear on the surface have no influence on the corrosion resistance.*

BL

PE

POWDER COATED PAINT ASTM D3451 STANDARD

Resin-based paint is applied to the cable tray using an electrostatic powder and then cured in an oven. Black is standard. The entire range of colors are available. Mainly used for aesthetic reasons and to help identify cable routes, it offers very good corrosion resistance and the industries only ULclassified painted tray system.



Figures for salt spray tests, baseline 100: EZ

STAINLESS STEELS

In particularly harsh environments, selecting the right type of steel is more important than the coating. **NIPRAS** uses twonaustenitic stainless steels, 304 L and 316 L, for their high level of corrosion resistance. This is partly the result of their verylow carbon levels (“L” stands for “low carbon”) as well as a Nipras exclusive passivation process.

30 4L

STAINLESS STEEL 304 L ASTM A380 STANDARD
AISI 304L – X2CRNI18.09

Offers good corrosion resistance against soft water,normal environments and food products (except mustard and white wine).

31 6L

STAINLESS STEEL 316 L ASTM A380 STANDARD
AISI 316L – X2CRNIMO17.12.2

Since it contains molybdenum, stainless steel **316L** is able to resist intergranular corrosion. This makes it particularly suitable for the chemical and food industries, the nitrate explosives industry and environments containing halogen (**fluorine and chlorine**)

DECONTAMINATION OF STAINLESS STEELS

There are two key stages for prolonging the service life of the product and, by implication, the installation:

Pickling in acid after degreasing eliminates pollutants.

Passivation artificially creates a film of chromium oxide on the surface of the steel.

Corrosion-resistance tests involving salt spray and SO₂ (sulphur dioxide) highlight the importance of these two processes.

Pickling and passivation give **NIPRA's** stainless steel a very clean uniform and a distinctly matte finish. All **NIPRAS** stainless steel products are pickled and passivated.



Untreated



Pickled and
passivated



Untreated



Pickled and
passivated

GALVANIC CORROSION

| Partner metal → Metal involved ↓ | Stainless steel | Nickel | Copper | Brass | Tin | Steel | Aluminium | Chromium | Zinc |
|---|-----------------|--------|--------|-------|-----|-------|-----------|----------|------|
| Stainless steel | 0 | | | | | | | | |
| Nickel | 180 | | | | | | | | |
| Copper | 320 | 140 | 0 | | | | | | |
| Brass | 400 | 220 | 80 | 0 | | | | | |
| Tin | 550 | 370 | 230 | 150 | 0 | | | | |
| Steel | 750 | 570 | 430 | 350 | 200 | 0 | | | |
| Aluminium | 840 | 660 | 520 | 440 | 290 | 90 | 0 | | |
| Chromium | 950 | 770 | 630 | 550 | 400 | 200 | 110 | 0 | |
| Zinc | 1150 | 970 | 830 | 750 | 600 | 400 | 310 | 200 | 0 |

Differences in potential are expressed in millivolts.

Beneath the red line, the metal involved is attacked

Corrosion is the result of an electrochemical phenomenon caused by a difference in potential between different metals, or between a metal and the impurities within it when they are connected **electrically**.

It is important to understand this phenomenon if you want to be sure of selecting the best supports, fixings and earthing terminals. This will ensure that surface treatments are compatible:

| Wire cable trays | Accessories |
|------------------|-------------|
| EZ/PG → | EZ/GS |
| GC → | GC/DC |
| 304L → | 304L & 316L |
| 316L → | 316L |

ELECTROMAGNETIC INTERFERENCE

Understanding **EMI** involves the analysis of electromagnetic pollution between a source of disturbance and its victim.

THE EMI

Electromagnetic interference is emitted by a source polluting a victim. **Electromagnetic interference** is transmitted by a process known as coupling. An EMI problem only occurs when the three elements source, coupling and victim are evident. To obtain a good EMI we simply need to eliminate one of the three elements or reduce its effect.

Metallic cable trays with excellent electrical continuity which are integrated into an installation's equipotential earthing network reduce the effects of coupling and therefore improve an electrical installation's EMI.



Sources include: frequency modulators, mobile phones, lightning, power cables, transformers, etc.

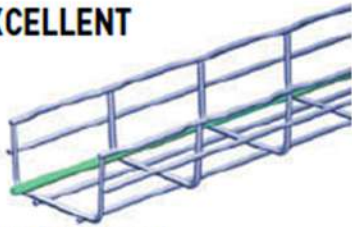
Victims include: IT systems, devices, DATA cables, etc.

NIPRAS® SOLUTION

- ✓ It's open structure makes it easy to ensure correct separation by **visual inspection**.
- ✓ It's easy installation and metal structure guarantee excellent electrical continuity in all cases: couplings, bends, level changes, crossing walls, etc.
- ✓ It's open structure can reduce **crosstalk**.

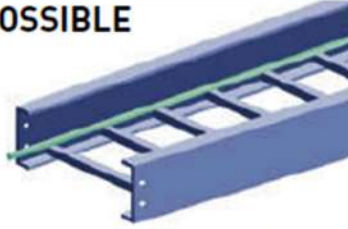
EMC TESTS

EXCELLENT



Excellent EMC performance
Cable arrangement can be inspected visually.

POSSIBLE



Similar performance to wire cable trays,
visual inspection

NOT RECOMMENDED

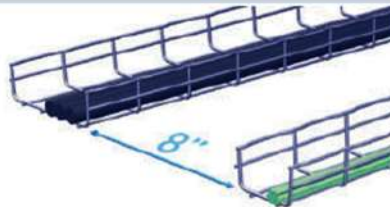


Do not mix power and data cables in the same
enclosed compartment

When integrated into the earthing network, **NIPRAS metallic cable trays** help electrical installations achieve excellent **EMI** levels.

BEST PRACTICES FOR REDUCING EMI

Remember the importance of keeping power and data cables separate.*



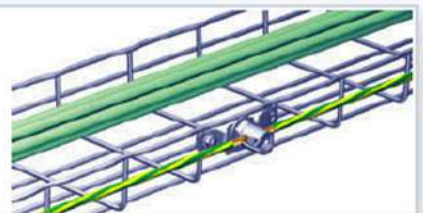
Make sure different cable types cross at right angles.



Make sure electrical continuity is preserved:
Use metal cable tray and UL classified splices.



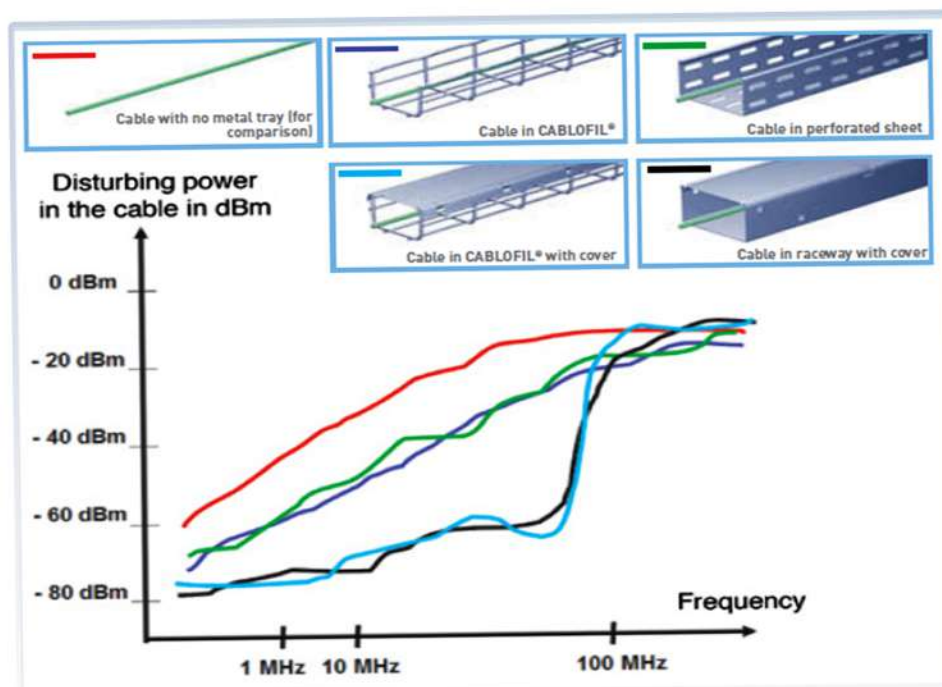
Connect cable trays to the earthing network (every 60').





DATA CABLE IN AN EXTERNAL ELECTROMAGNETIC FIELD

A **data cable (Category 5e UTP)** is placed in an insulated anechoic chamber and subjected to a powerful artificially generated electromagnetic field in order to simulate **electromagnetic interference**.



RESULTS AND INTERPRETATIONS

A simple comparison of the measurements for the different cable tray configurations (wire mesh and perforated tray, with and without cover) makes it possible to quantify the role played by the tray in terms of **EMI**.

These tests show that there is no significant difference in effect offered by wire mesh or perforated cable tray.

These results show that it is vital:

- Use metal tray
- Earth the cable tray
- Use a cover if required

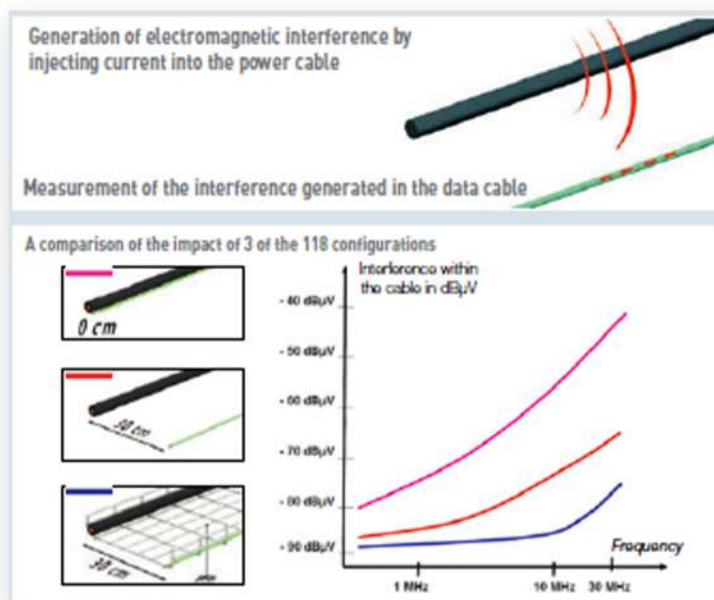
Non metallic and non-ferrous cable trays (PVC, aluminum composite materials) are ineffective against electromagnetic interference.



A **Category 6 UTP** data cable is placed inside an insulated anechoic chamber and subjected to an electromagnetic field generated by a power cable. The following parameters are studied:

- Cable-tray earthing
- Separation distances: 0, 25, 50, 75 ft
- Cable-tray type: wire mesh, perforated tray, trunking
- Separated cable trays
- One cable trays, with and without dividers

As a result, a total of 118 configurations are tested.



RESULTS AND INTERPRETATIONS

This second test configuration confirms that metal cable trays reduce interference (wire mesh or perforated tray).

To obtain a good EMI, these results show that it is vital:

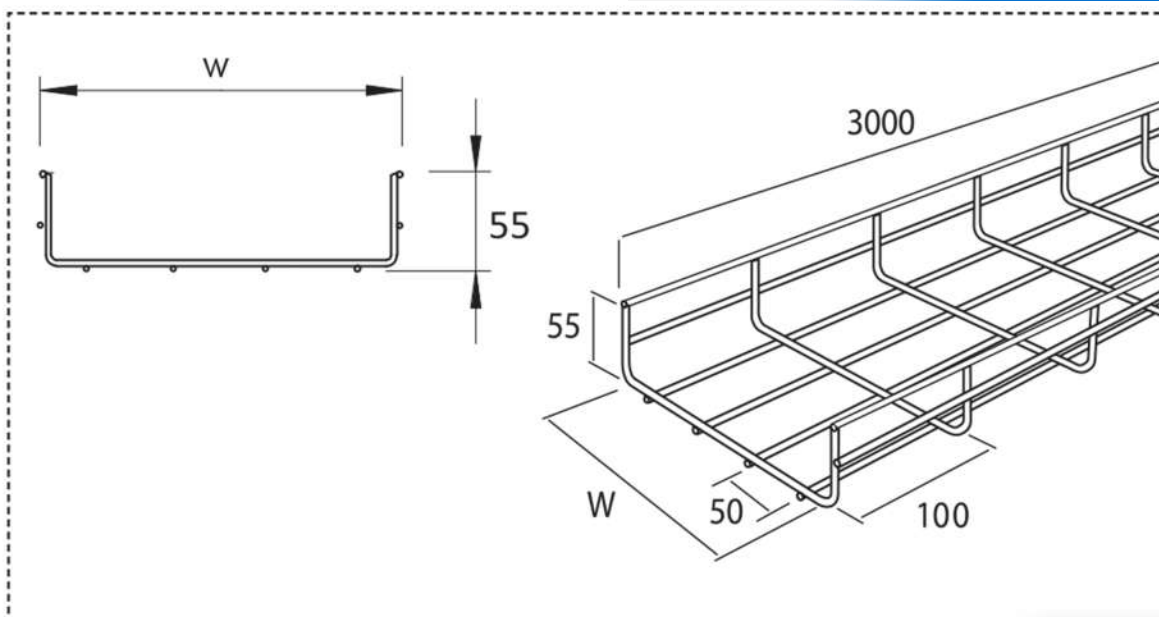
- Use metal cable tray
- Earth the cable tray

These tests show the importance of the following criterias:

- Ensure maximum separation distances
- Use two separate cable trays for power and data
- Use a divider if sharing containment systems

Never put power cables and data cables in the same closed compartment.

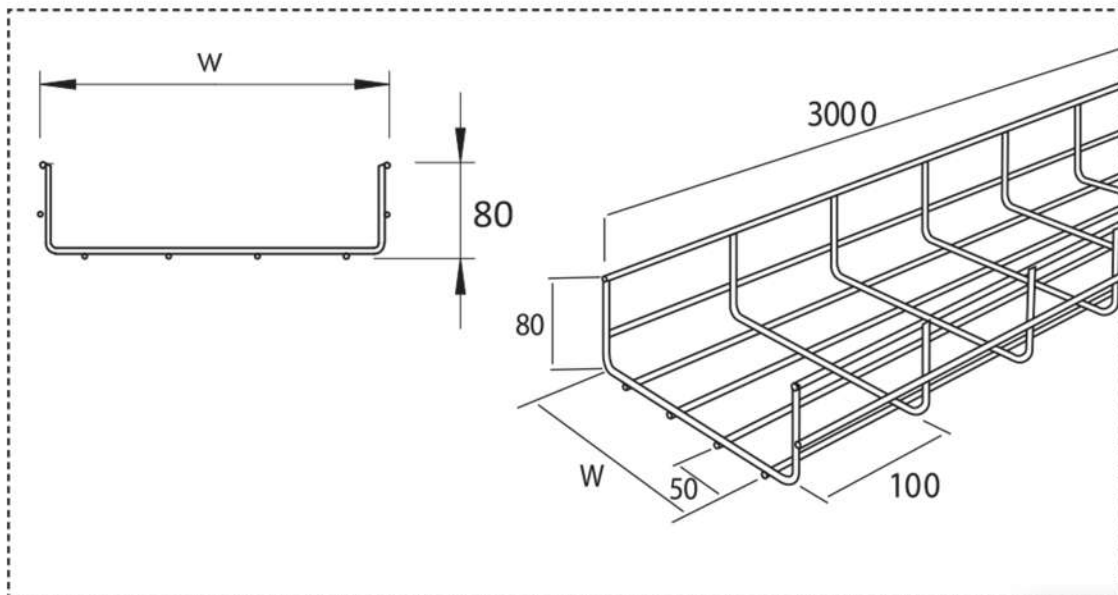




Basket Tray

Side Height - 55 (mm)

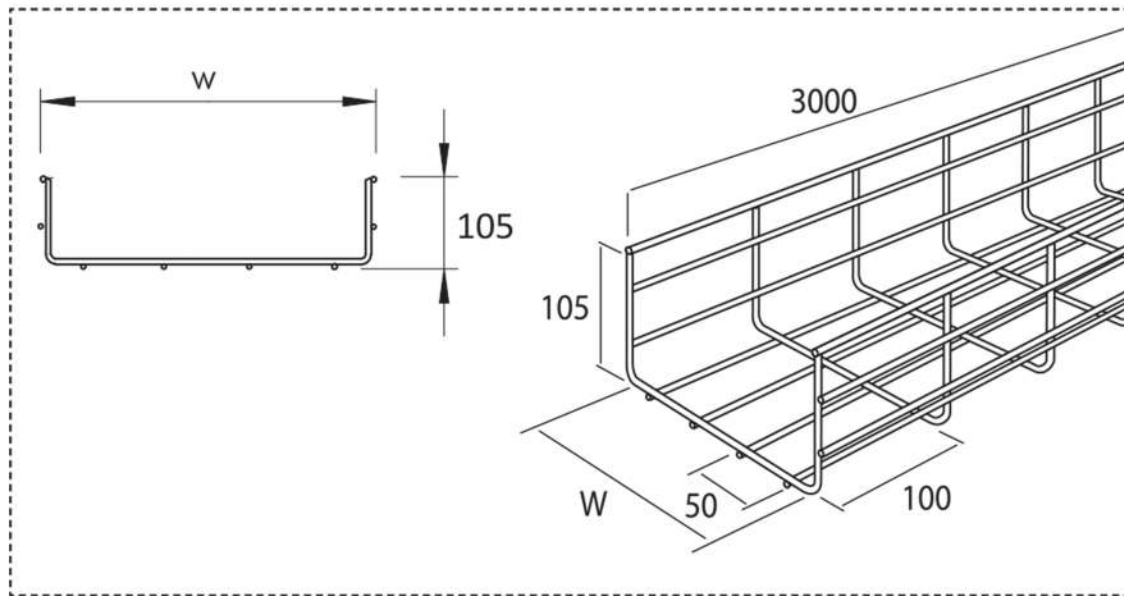
| Item code | Width (mm) | kg / m | spacing |
|-----------|--------------|--------|---------|
| NBT-A | 50 | 0.61 | 100 |
| NBT-B | 100 | 0.76 | 100 |
| NBT-C | 150 | 1.01 | 100 |
| NBT-D | 200 | 1.32 | 100 |
| NBT-E | 300 | 1.99 | 100 |
| NBT-F | 400 | 2.97 | 100 |
| NBT-G | 450 | 3.17 | 100 |
| NBT-H | 500 | 3.37 | 100 |
| NBT-I | 600 | 3.79 | 100 |



Basket Tray

Side Height - 80 (mm)

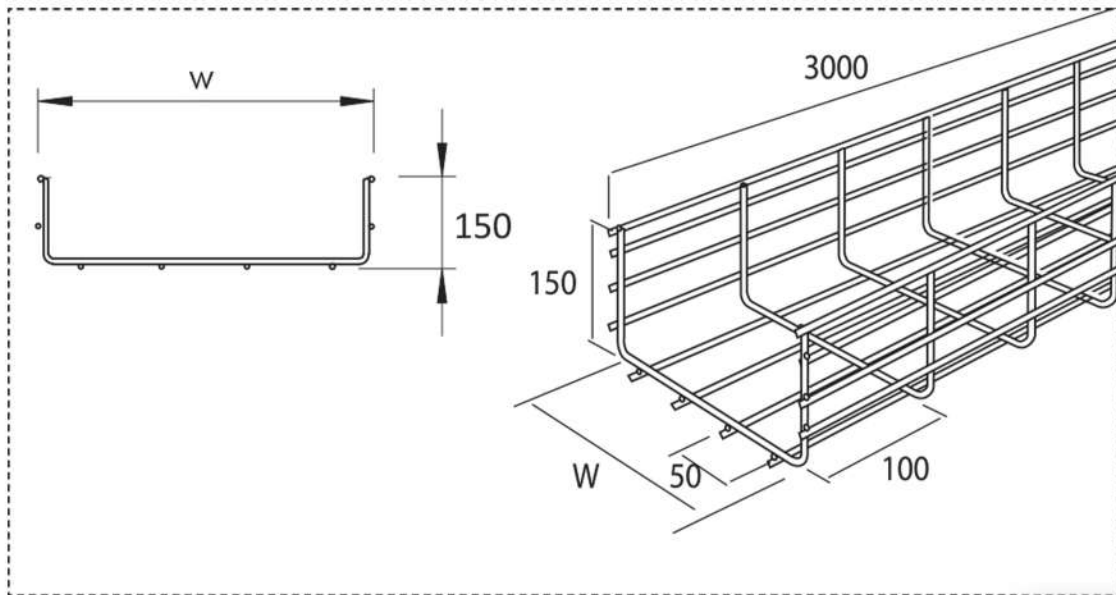
| Item code | Width (mm) | kg / m | spacing |
|-----------|--------------|--------|---------|
| NBT-A1 | 100 | 0.90 | 100 |
| NBT-B1 | 200 | 1.50 | 100 |
| NBT-C1 | 300 | 2.30 | 100 |
| NBT-D1 | 400 | 2.60 | 100 |
| NBT-E1 | 500 | 2.90 | 100 |
| NBT-F1 | 600 | 3.62 | 100 |



Basket Tray

Side Height - 105 (mm)

| Item code | Width (mm) | kg / m | spacing |
|-----------|--------------|--------|---------|
| NBT-A2 | 100 | 1.32 | 100 |
| NBT-B2 | 150 | 1.69 | 100 |
| NBT-C2 | 200 | 1.99 | 100 |
| NBT-D2 | 300 | 2.96 | 100 |
| NBT-E2 | 400 | 3.37 | 100 |
| NBT-F2 | 450 | 3.60 | 100 |
| NBT-G2 | 500 | 3.78 | 100 |
| NBT-H2 | 600 | 4.19 | 100 |



Basket Tray

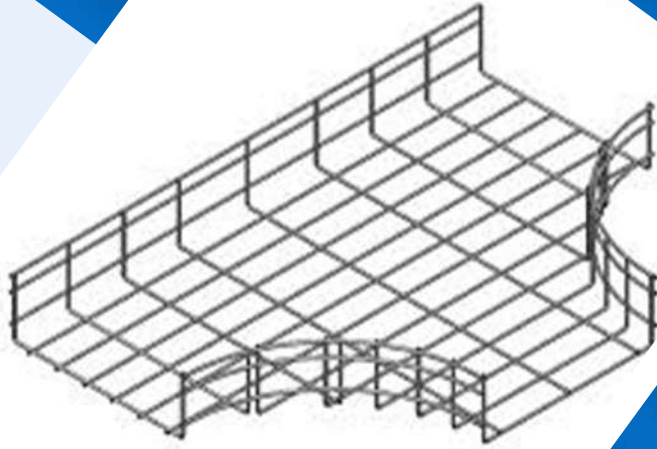
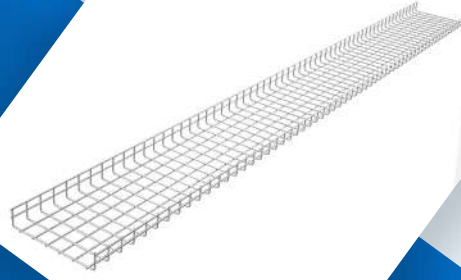
Side Height - 150 (mm)

| Item code | Width (mm) | kg / m | spacing |
|-----------|--------------|--------|---------|
| NBT-A3 | 200 | 3.10 | 100 |
| NBT-B3 | 300 | 3.50 | 100 |
| NBT-C3 | 400 | 3.90 | 100 |
| NBT-D3 | 450 | 4.10 | 100 |
| NBT-E3 | 500 | 4.40 | 100 |
| NBT-F3 | 600 | 5.00 | 100 |

Heights: 55 mm, 80 mm, 105 mm and 150 mm.

Widths: 50 - 600

Materials: steel, hot-dip galvanized to DIN EN ISO 1461



BASKET TRAY FITTINGS

رؤية
2030
المملكة العربية السعودية
KINGDOM OF SAUDI ARABIA



90 BENDS

Heights: 55 mm, 80 mm, 105 mm and 150 mm.

Widths: 50 - 600

Materials: steel, hot-dip galvanized to DIN EN ISO 1461

90 HORIZONTAL BENDS

◦

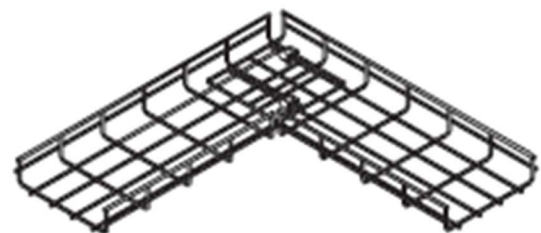
SHORT RADIUS | M105



LONG RADIUS | M106



STRAIGHT SECTIONS | M107

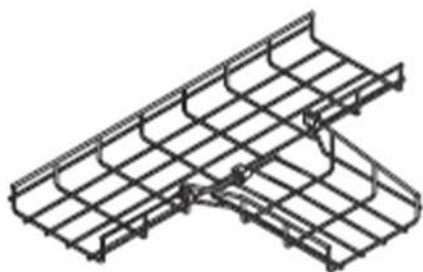


OUTSIDE INSIDE BENDS | M108

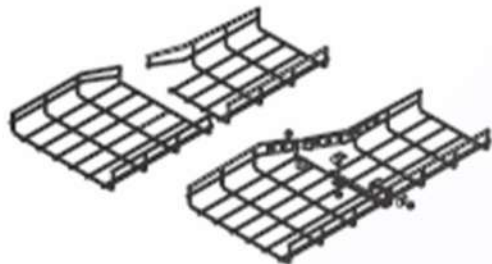


90° HORIZONTAL BENDS

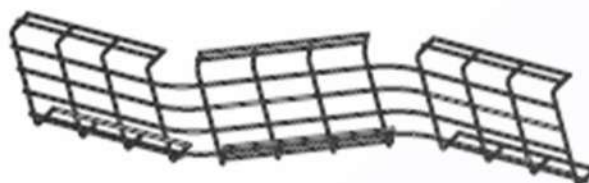
HORIZONTAL TEES (CROSS) | M10:



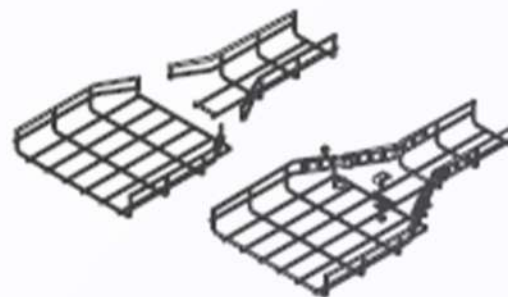
LEFT & RIGHT REDUCERS | M11

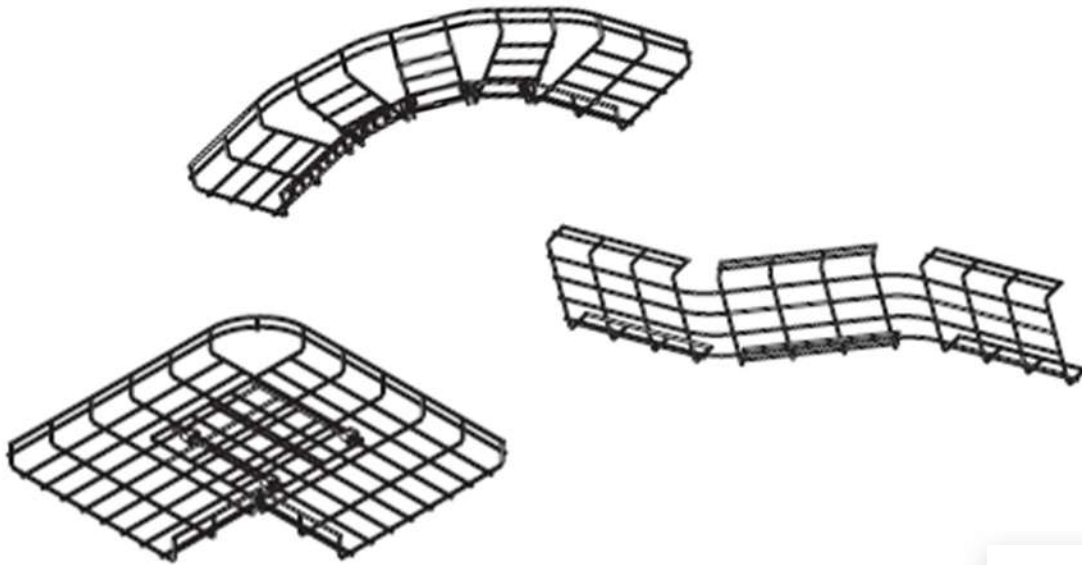


VERTICAL INSIDE BENDS | M10:

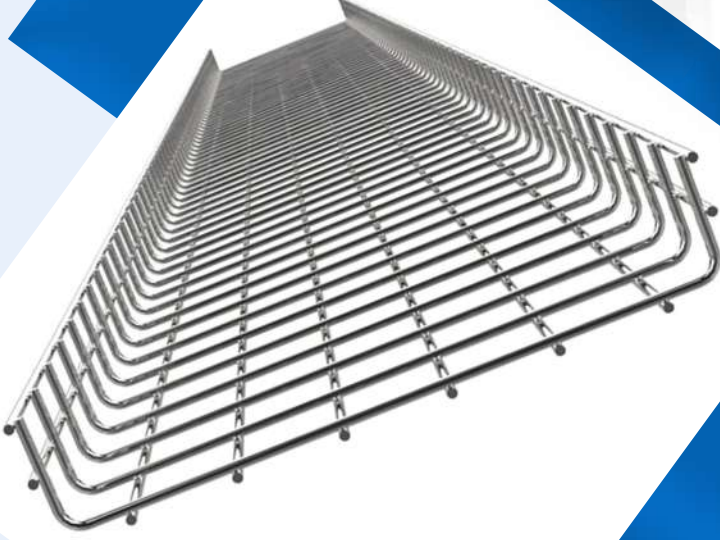


REDUCERS - CENTRAL REDUCERS | M11:





| Fittings | Item |
|---------------------------|---------|
| Short Radius | NSR-BT |
| Long Radius | NLR-BT |
| Straight Section | NSTR-BT |
| Outside Inside Bends | NOIB-BT |
| Vertical Inside Bends | NVIB-BT |
| Horizontal Tees (Cross) | NHT-BT |
| Central Reducer | NCR-BT |
| Right Hand Reducer | NRHR-BT |
| Left Hand Reducer | NLHR-BT |



BASKET TRAY ACCESSORIES

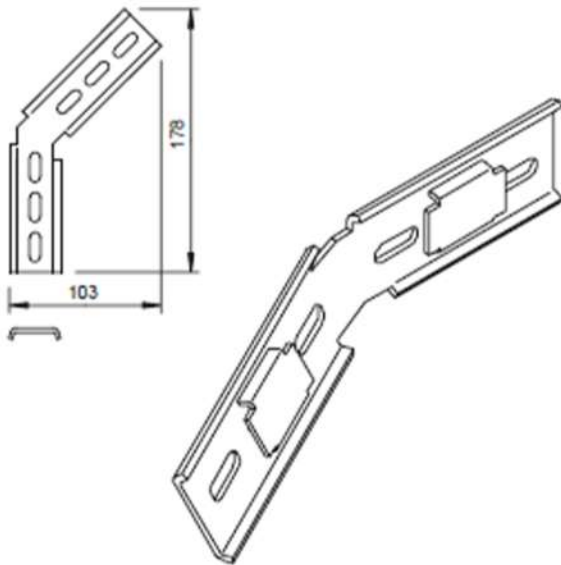
VISION رؤية
2030
المملكة العربية السعودية
KINGDOM OF SAUDI ARABIA



MOUNTING BRACKET

Connectors, for production of bends and Basket Trays Steel strip galvanized to DIN EN 10147

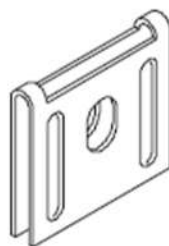
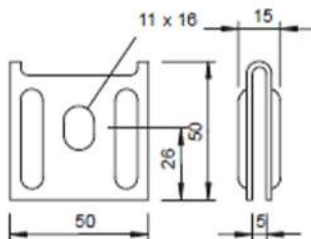
45 MOUNTING BRACKET | M116



Base holder for Basket Tray with mesh 50 mm x 100 mm and suspension

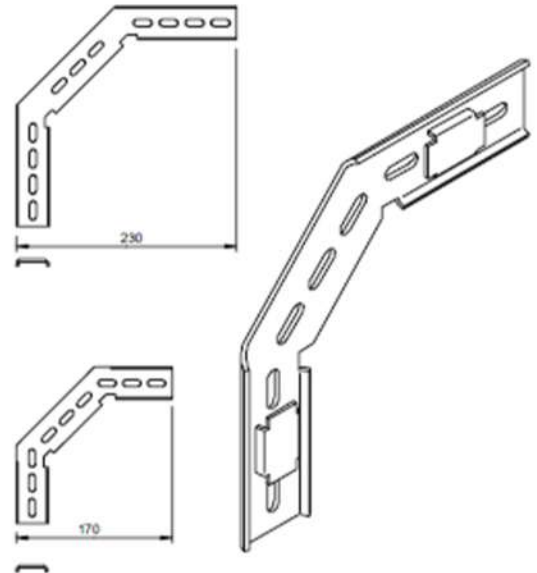
Materials: Steel strip galvanized to DIN EN 10147

WALL MOUNTING | M118



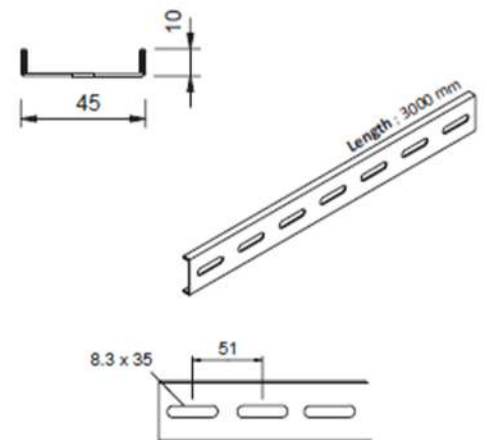
Materials: Steel strip galvanized to DIN EN 10147

90 MOUNTING BRACKET | M117



Materials: Steel strip galvanized to DIN EN 10147

SUSPENSION PROFILE | M119

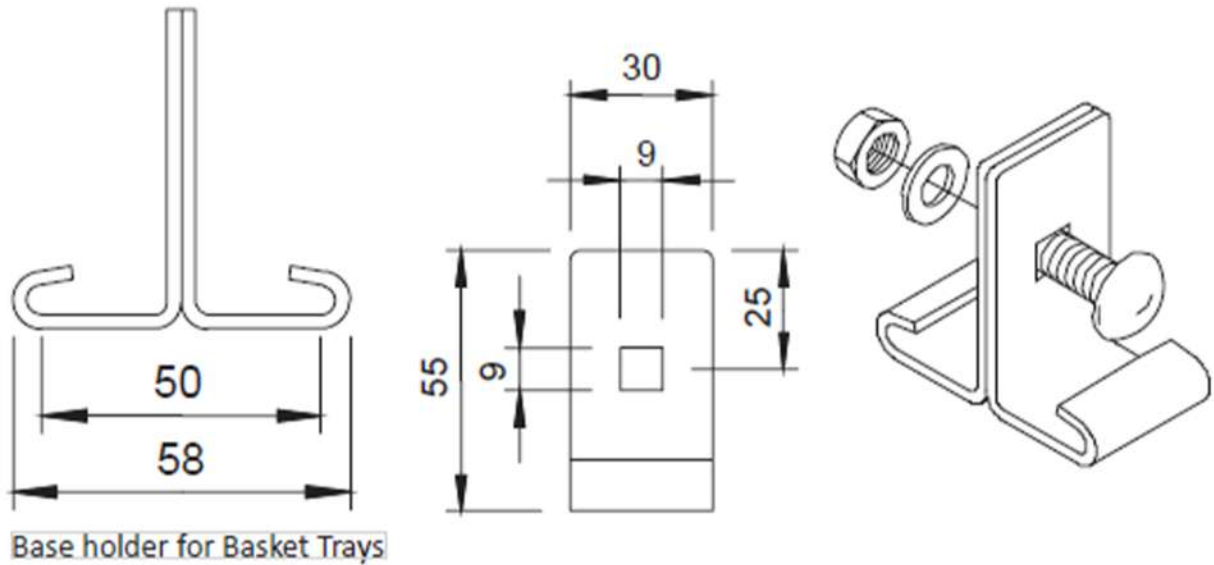


For connection between ceiling angle and base holder

Materials: Steel strip galvanized to DIN EN 10147

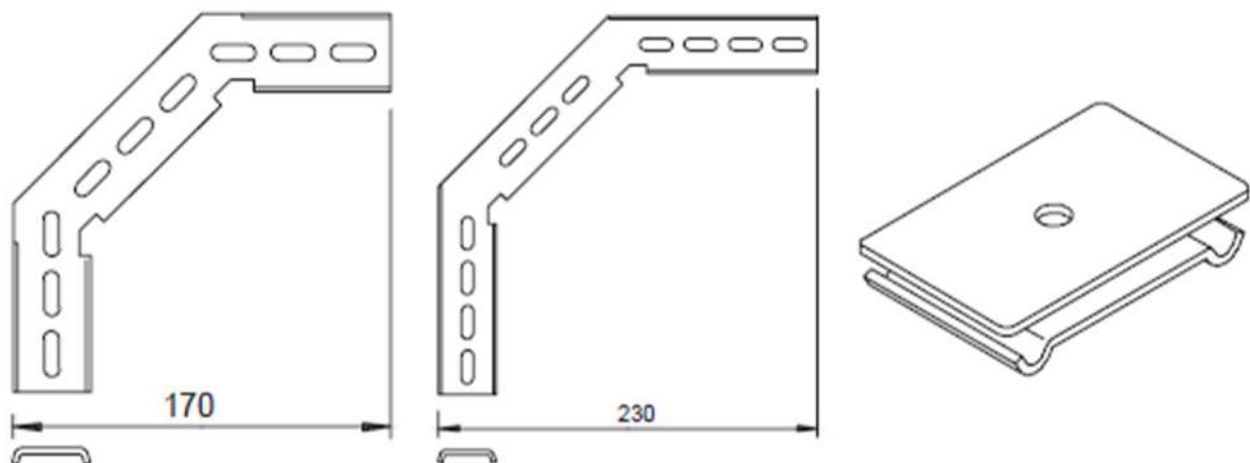
CENTRAL HANGER

SUSPENSION PROFILE TYPE | M12



Materials: Hot-dip galvanized steel to DIN EN ISO 1461

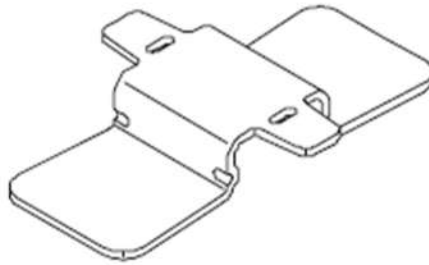
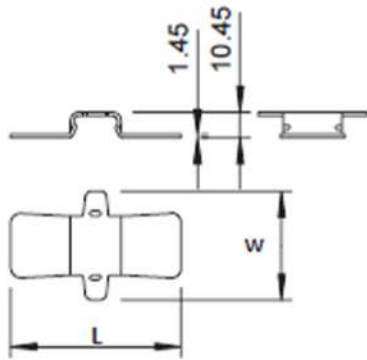
THREADED ROD HANGER | M12



For mounting of suspension profiles using a threaded rod
Materials: Hot-dip galvanized steel to DIN EN ISO 1461

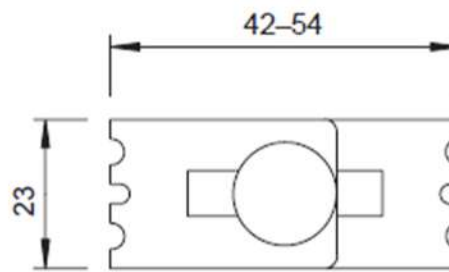
CONNECTORS

QUICK CONNECTOR | CN10

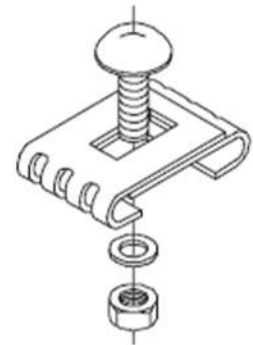


Materials: Hot-dip galvanized steel to DIN EN ISO 1461

CORNER CONNECTOR | CN10:

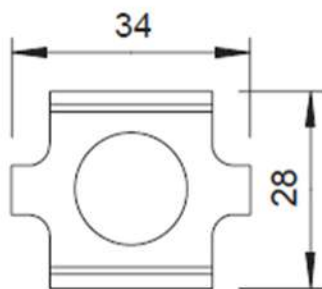


Truss-Head Bolt

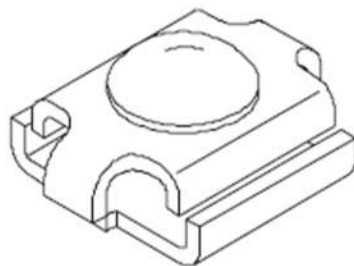


Materials: Hot-dip galvanized steel to DIN EN ISO 1461

JOINT CONNECTOR | CN10:



Complete with 1 bolt



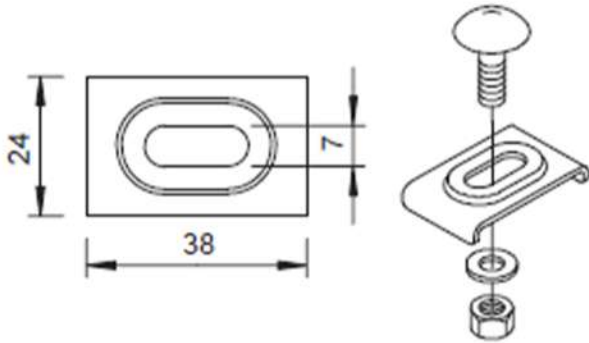
Materials: Hot-dip galvanized steel to DIN EN ISO 1461

CLAMPS

CL100

For barrier strip mounting in Basket Tray

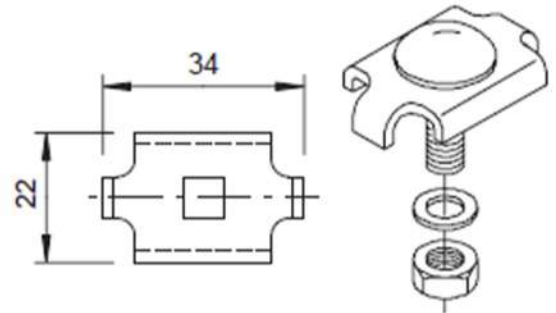
Materials: Hot-dip galvanized steel to DIN EN ISO 1461



CL200

For mounting Basket Tray to wall or support brackets

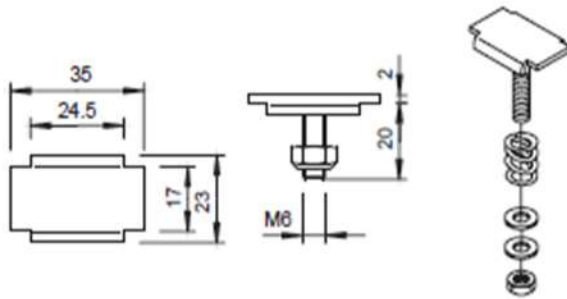
Materials: Hot-dip galvanized steel to DIN EN ISO 1461



CL300

For mounting Basket Tray to wall or support brackets

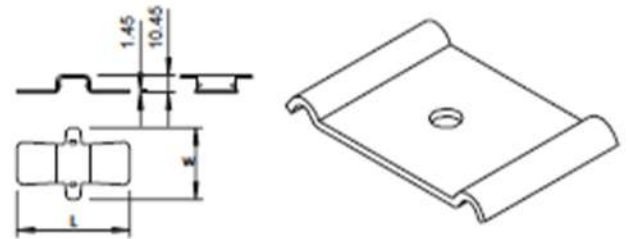
Materials: Hot-dip galvanized steel to DIN EN ISO 1461



CL200

For mounting Basket Trays on the floor or on stand off brackets

Materials: Hot-dip galvanized steel to DIN EN ISO 1461

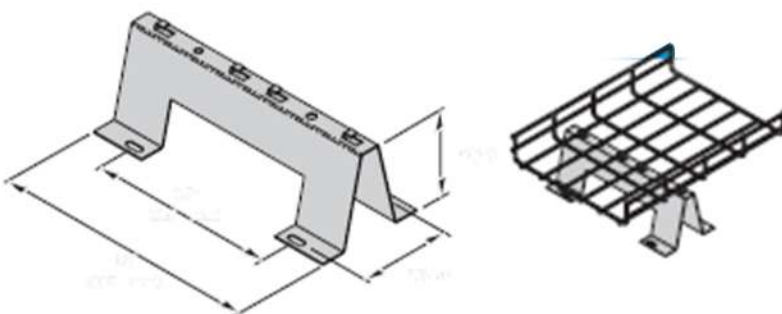


UNDER - FLOOR STAND | M12

- No hardware required to mount wire basket to bracket.
- Simply bend tabs down around wires using a screwdriver.

Materials: Hot-dip galvanized steel to DIN EN ISO 1461

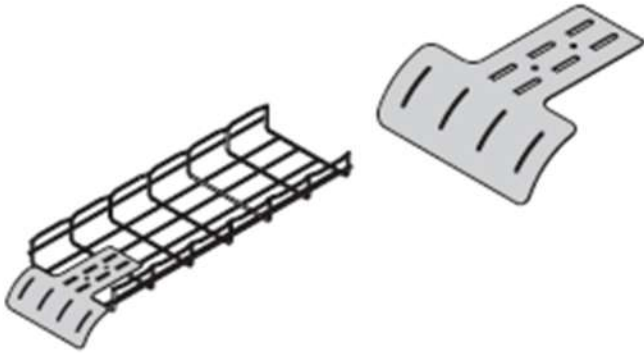
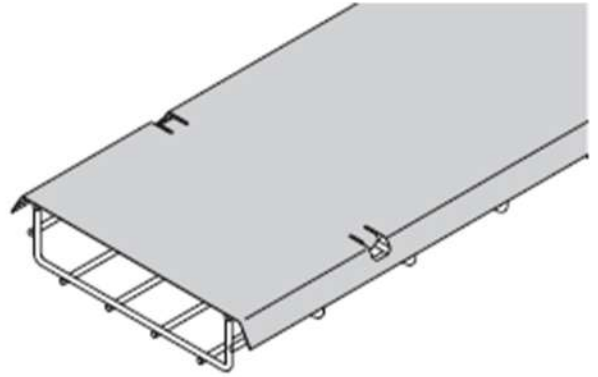
Order Example: Item No - Length (l) - Width (w) - Material



| HEIGHT | | WIDTH | |
|--------|-----|-------|-----|
| in. | mm | in. | mm |
| 3 | 76 | 3.69 | 94 |
| 4 | 102 | 4.14 | 106 |
| 5 | 127 | 4.59 | 117 |
| 6 | 152 | 5.04 | 128 |

DROP-OUT FITTING | M12:

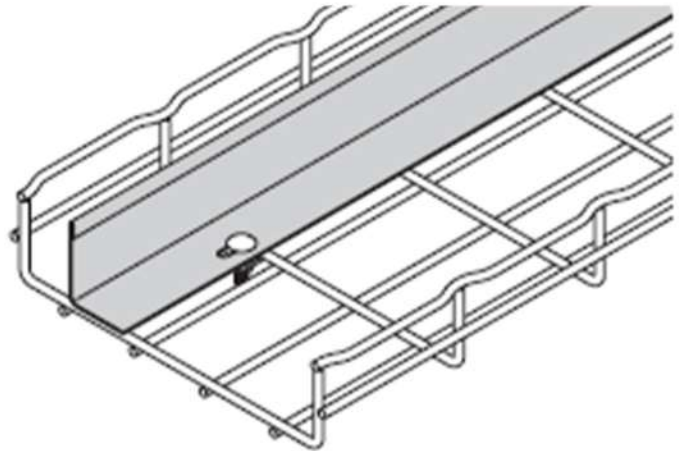
- Keeps cable radius secure at drop point
- For use with 4" (100 mm) to 24" (600 mm) wide trays
- Attaches to tray without hardware
- Drop - outs can be attached at bottom, side or ends of tray

**COVER | M124**

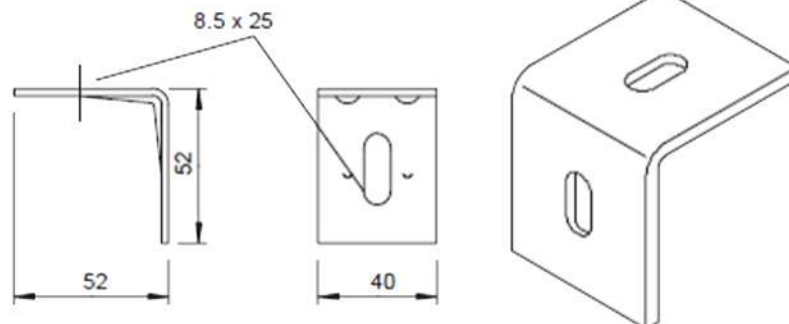
Materials: Hot-dip galvanized steel to DIN EN ISO 1461

BARRIER | M125

- Separates cables.
- Furnished with barrier kit (includes hardware).
- Length: 3000 mm

**CEILING ANGLE | M126**

- Materials: : Steel strip galvanized to DIN EN 10147
Hot-dip galvanized Steel to DIN EN ISO 1461



ASTM F436



Washers (SRW) | DIN 125 | ASTM F436

| Zinc Plated | Stainless Steel | D (mm) | d (mm) | S (mm) |
|-------------|-----------------|-----------|-----------|-----------|
| M6 | M6 | 12 | 6.4 | 1.6 |
| M8 | M8 | 16 | 8.4 | 1.6 |
| M10 | M10 | 21 | 10.5 | 2 |
| M12 | M12 | 24 | 13 | 2.5 |
| M16 | M16 | 30 | 17 | 3 |
| M18 | M18 | 34 | 19 | 3.2 |
| M20 | M20 | 39 | 20.5 | 3.6 |



SQUARE WASHERS SSW

Square Washers (SSW)

| H.D. Galvanized Bolt | Stainless Steel Bolt | a x b x d (mm) | |
|----------------------|----------------------|-------------------|---|
| M8 | M10 | 40 x 40 x (4-5-6) | SSW 40/40 for all channels 41/21 Series  |
| M10 | M12 | 40 x 40 x (4-5-6) | |
| M12 | M16 | 40 x 40 x (4-5-6) | SSW 41/41 for all channels 41/41 Series  |

FRAMING SYSTEM

ROUND WASHERS DIN 440, DIN 9021

Washers (SRW) | DIN 440 | DIN 9021

| DIN | Zinc Plated | Stainless Steel | D (mm) | d (mm) | S (mm) |
|------|-------------|-----------------|-----------|-----------|-----------|
| 440 | M6 | | 22 | 6.6 | 2 |
| 9021 | M8 | M8 | 24 | 8.4 | 2 |
| 9021 | M10 | M10 | 30 | 10.5 | 2.5 |
| 440 | M12 | | 45 | 13.5 | 4 |
| 9021 | M12 | M12 | 37 | 13 | 3 |
| 9021 | M16 | M16 | 50 | 17 | 3 |



FULLY THREADED RODS GRADE 4. DIN 975 ASTM A 36, A193

Threaded Rod (STR) - DIN 975 - ASTM A36

| Zinc Plated Thread | Length (mm) | Load cap. (kN) |
|--------------------|----------------|-------------------|
| M6 | 2000/3000 | 2.2 |
| M8 | 2000/3000 | 4.0 |
| M10 | 2000/3000 | 6.4 |
| M12 | 2000/3000 | 12.9 |
| M16 | 2000/3000 | 17.3 |
| M18 | 2000 | 22.0 |
| M20 | 2000 | 27.0 |



ROUND HEAD MACHINE SCREW

Round Head (SRH) | DIN 7985

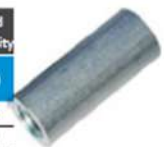
| Zinc Plated Thread | Length (mm) | d (mm) |
|--------------------|----------------|-----------|
| M6 | 30-40 | 6.0 |
| M8 | 30-40 | 8.0 |
| M10 | 20-60 | 10.0 |



COUPLER SLEEVES ROUND

Coupler Sleeves (SCS)

| Electro-plated Thread | Stainless Steel Thread | D (mm) | L (mm) | Load Capacity (kN) |
|-----------------------|------------------------|-----------|-----------|-----------------------|
| M6 | M6 | 10/10 | 15 | 2.2 |
| M8 | M8 | 12/14 | 20 | 4.0 |
| M10 | M10 | 13/16 | 25 | 6.4 |
| M12 | M12 | 16/20 | 30 | 9.3 |
| M16 | M16 | 21/25 | 40 | 17.3 |
| M20 | M20 | 26/32 | 50 | 27.0 |





RANGE OF PRODUCTS

CABLE MANAGEMENT SYSTEM

NIPRAS having a wide range of products for Cable Management system, Architectural Engineering Solutions, Building Material and more that are characterized in below categories to support the best interest for our customers.



Cable tray & Accessories



Cable ladder & Accessories



Cable trunk & Accessories



Wire basket tray & accessories



Base plate



Electrical boxes



EMT-Conduits



HFT - Crimped Terminal Lugs



Control panel boxes



C-Channel

ARCHITECTURAL ENGINEERING SOLUTION



Roof Access Hatch



Handrail

Garbage & Linen
ChuteAccess Raised
Floor

Lockers



Ladders

Gratings (Steel /
Galvanized)

Steel Bollards



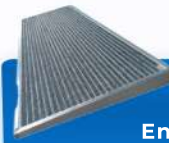
Fence



Toilet Partitions



Metal Gates



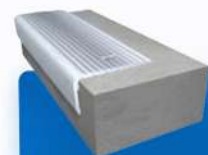
Entrance Mats

Expansion Joint
System

Tile & Carpet Trim



Impact Protection

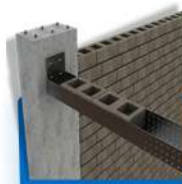


Stair Nosing

BLOCK WORK AND PLASTERING ACCESSORIES



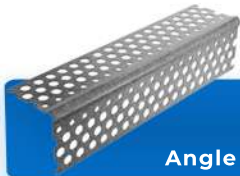
**Block
Reinforcement**



Steel Lintel



**Adjustable head
restraint**



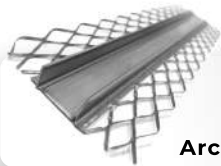
Angle Bead



Plaster Stop Bead



Control Joint



Architrave Bead



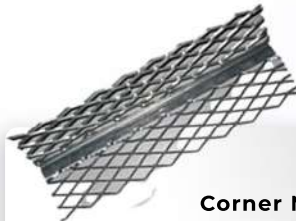
Movement Bead



Depth Gauge Bead



**Corrugated Strip
& Angle**



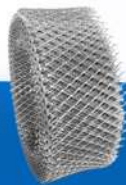
Corner Mesh



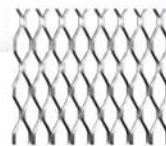
**Metal Sheet
Lath**



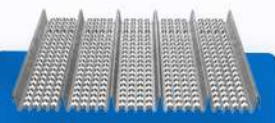
Strip Mesh



Coil Lath

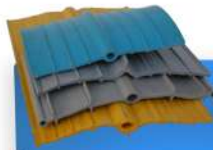
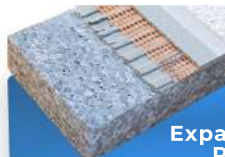


**Expanded Metal Rib
Lath**



HY - Rib Lath

CONCRETE FORM WORK ACCESSORIES**Plywood****Tie Rods & Accessories****Timber****PVC Pipes****PVC Cones****PVC Chamfer****Rapid clamp****Shutter clamp****Concrete Spacer****Plastic Spacer****Steel Wire Mesh****Binding wire**

WATER PROOFING & THERMAL INSULATION**Bitumen Membrane****Rock Walls****Geotextile****Extruded Polystyrene****PVC Waterstop****Protection Board****Liquid Membrane****Expanded Polystyrene****Foam Backing Rods****Polyethelene Sheet****Cork Sheet****Flashing Aluminium**

GYPSUM PARTITIONS & SUSPENDED CEILING



Gypsum Board



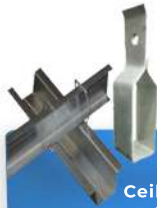
Cement Board



Access Panel



Studs & Runner



Ceiling Furring Channel
& Channel Bracket



Perimeter & Dry Wall
Angle



Furring Channel



Adjustable Rod Hanger



C- Bracket



Joint Mesh



Wire Connecting
Clip



Gypsum Putty



Dry Wall & Self
Drilling Screws

PIPE CLAMP, HANGERS & FIXING LETRING**Pipe Clamp With Rubber****Long Nut Pipe Clamp****Channel Clamp****U Clamp****Pipe Clamp (SNAP)****Beam Clamp****Conduit Clamp (Omega)****Clevis Pipe Hanger****Adjustable Band Hanger****Drop In Anchor****Anchor J Bolt****Steel U-Bolt**

CLADDING ACCESSORIES**Z-Bracket With Returned Leg Horizontal Joint****Returned Leg Bracket****Up & Down Bracket****L- Bracket****Unistrut Support System & ETC****Anchor Bolt****Through Bolt****Sleeve Anchor Flange Nut****Hex Bolt With Nut Washer & Spring Nut**



QUALITY POLICY

NSF is fully committed to a quality policy which ensures delivery of its products and services "**defect free on time**". **NSF** provides quality management, co-ordination, production and processing, manufacture and installation services throughout **KSA** and sometimes outside KSA. Since the establishment, **NSF** is primarily engaged in providing Architectural Engineering solutions in the market and aims to achieve a high standard of production and trading services.

NSF POSSESS THE POLICY TO:

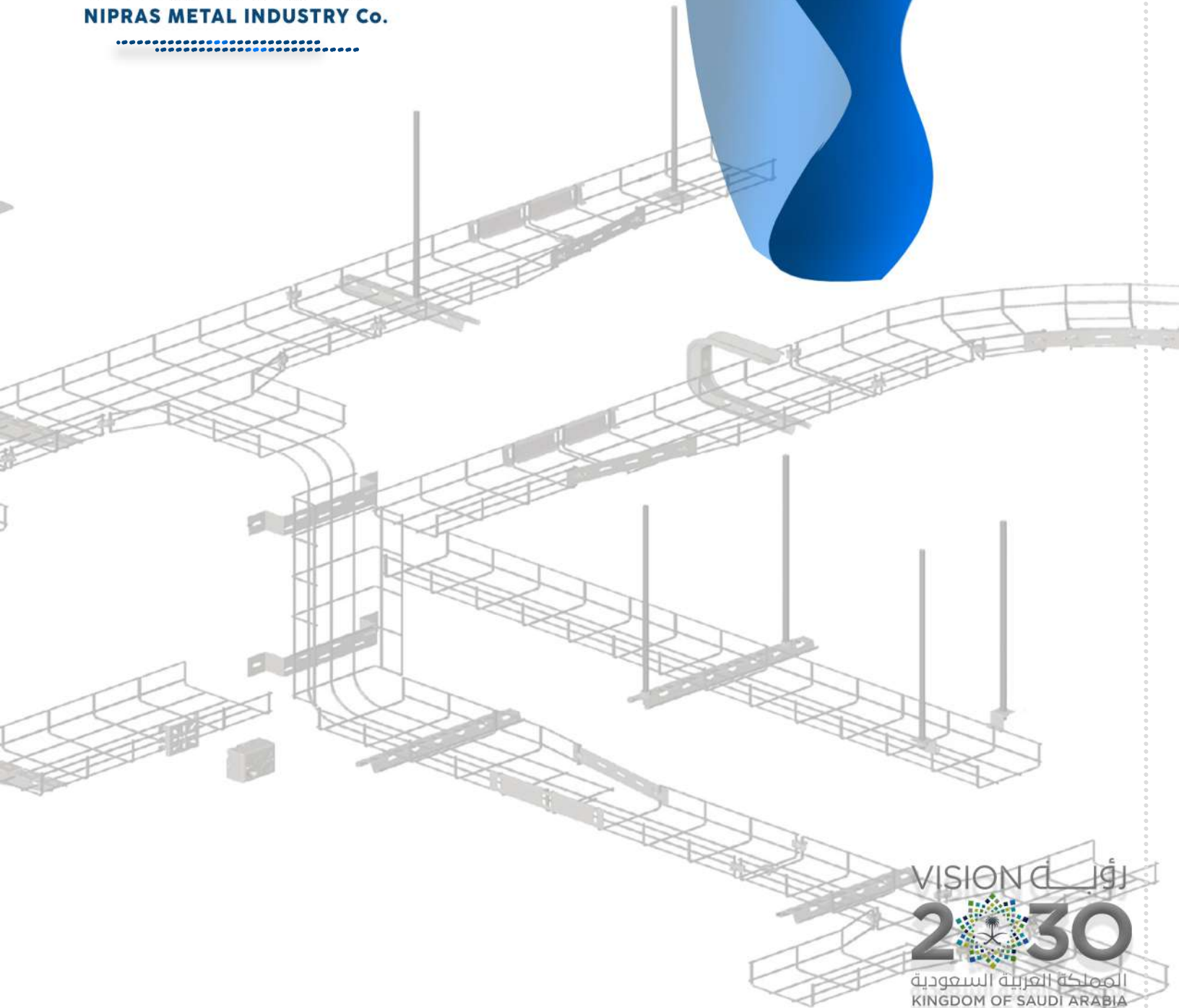
- Manufacture and supply products which fully confirm to the customer's requirements, relating to quality, reliability, and delivery.
- Use the company's considerable experience and knowledge in the production of standard products to assist customers in the cost-effective design and development of both existing and new products.
- Ensure that suppliers of raw materials, goods and services confirm to all requirements and are of a consistently high quality, to enable the company to achieve its commitments to all customers.
- Recognize that the responsibility for quality lies with all employees of the company and hence to stimulate and encourage interest and pride in their work.
- Hold frequent Quality Management System review meetings to enable continual review of the suitability of the Quality policy and all aspects of the Quality Management System.

These requirements of Quality Policies are compared to the requirements of ISO 9001 2015-Quality Policy. NSF strives to eliminate.





شركة نيراس للمعادن
NIPRAS METAL INDUSTRY Co.



رؤية
VISION 2030

المملكة العربية السعودية
KINGDOM OF SAUDI ARABIA

NMG NIPRAS
METAL GROUP

